





SUPPLIED COMPLETE WITH BUILT-IN GLANDS

CERTIFICATION



Ex e/n ALUMINIUM ALLOY JUNCTION BOX

I.A. No. S/15-0578X

Ex e II T6 Gb

Ex n A II T6 Gb

Ex t IIIC T85°C Da

IP66/68 (2m-cont.)

SANS: 60079-0 / 60079-7

60079-15 / 60079-31 &

SANS 60529

Zone 1, 2, 20, 21 & 22

ALUMINIUM ALLOY JUNCTION BOX

IP66/68 (2m-cont.) SANS 60529

ALUMINIUM ALLOY TUNNEL BOX

SPECIAL CERTIFICATION FOR FIRE SURVIVAL OF ELECTRICAL EQUIPMENT

IP68 SHES BS6387

•TEST REPORT № FPE/85066/09

FEATURES & BENEFITS

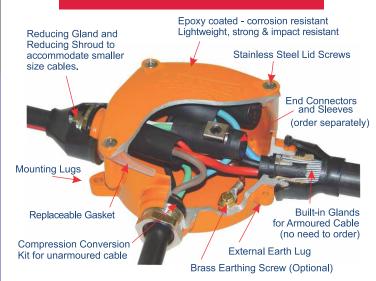
- Unique built-in glands.
- For use with armoured cable.
- Easily convertible for unarmoured cable.
- For all surface applications*.
- Lightweight and impact resistant.
- Epoxy coated for corrosion resistance.
- Range of configurations & sizes.
- Internal and external earthing boss/lug.
- Accessories for a wide range of uses.
- Tunnel Boxes are specially designed and certified for use in tunnels where fire & smoke considerations are paramount (with special silicone shrouds).

*Not to be buried underground



Nov 2019

PRATLEY ALUMINIUM ALLOY CABLE BOX CONFIGURATIONS & SIZES

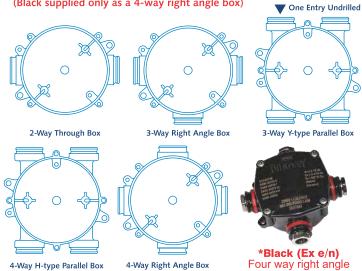


| ALUMINIU | ALUMINIUM ALLOY CABLE BOX SIZES & CONFIGURATIONS (Orange) | | | | | |
|----------|--|-------------------------|--|--|--|--|
| Size | Configuration | Cat. No. | | | | |
| No. 0 | Two way through box Three way right angle Four way right angle | 08041 08042 08043 | | | | |
| No. 1 | Two way through box Three way right angle Four way right angle | 08044 08045 08046 | | | | |
| No. 1 | Three way Y-type parallel Four way H-type parallel | 09056 09057 | | | | |
| No. 2 | Two way through box Three way right angle Four way right angle | 08047 08048 08049 | | | | |

Use Catalogue No. when ordering

All boxes are supplied standard with built-in glands for SWA cable. Available in three sizes, No 0, 1 and 2, which will accommodate cables from 1.5 mm x 2 core to 16 mm x 4 core. Each size is available in a Two way through box, Three way right angle box and a Four way right angle box. In addition the No. 1 box is available in a Three way Y-type parallel and Four way H-type parallel entry configuration. (Black supplied only as a 4-way right angle box)

One Entry Undrilled



| (Ex e/ | (n) Ex e/nALUMINIUM ALL SIZES & CONFIGURAT | |
|--------|---|----------|
| Size | Configuration | Cat. No. |
| No. 0 | Four way right angle | 08082 |
| No. 1 | Four way right angle | 08087 |
| No. 2 | Four way right angle | 08092 |

*Black NOTE:- Use Catalogue No. when ordering.

To convert to 3way or 2way box, simply remove the gland parts & fit a tufflon or brass blanking plug (see accessories page 4).

All boxes are supplied standard with built-in glands for SWA cable.

PRATLEY ALUMINIUM TUNNEL CABLE BOX

BS6387 compliant. These boxes are specially designed & certified for use in tunnels where fire and smoke considerations are paramount. They are supplied with special silicone shrouds manufactured for high temperatures & LSF.



ARMOURED CABLE SELECTION CHART

This chart shows the maximum cable bedding diameter for each size of Cable Box.

NOTE: All Cable sizes marked* require the bedding to be measured, as the bedding diameters are close to the Gland bore size and the next larger size Cable Box may be required.

| SWA/PVC CABLE BOX SELECTION CHART | | | | | |
|-----------------------------------|--------------|----------|-------------------|--|--|
| Cable Size | No. of Cores | Box Size | Max. Bedding Dia. | | |
| 1.5 mm² | 2, 3, 4, 5 | 0 | 12.6 mm | | |
| | 7 | 1 | 15.7 mm | | |
| | 12 | 2 | 20.4 mm | | |
| 2.5 mm ² | 2, 3 | 0 | 12.6 mm | | |
| | 4* | 0 or 1 | 12.6/15.7 mm | | |
| | 5, 7 | 1 | 15.7 mm | | |
| | 12 | 2 | 20.4 mm | | |
| 4.0 mm ² | 2* | 0 or 1 | 12.6/15.7 mm | | |
| | 3, 4, 5 | 1 | 15.7 mm | | |
| | 7 | 2 | 20.4 mm | | |
| 6.0 mm ² | 2, 3 | 1 | 15.7 mm | | |
| | 4, 5, 7 | 2 | 20.4 mm | | |
| 10.0 mm² | 2* | 1 or 2 | 15.7/20.4 mm | | |
| | 3, 4 | 2 | 20.4 mm | | |
| 16.0 mm ² | 2, 3, 4* | 2 | 20.4 mm | | |

UNIQUE BUILT-IN GLAND FOR CONVENIENCE

The Cable Boxes are supplied complete with Built-in Cable Glands for SWA/PVC Cables, which means that additional glands need not be purchased. The built-in glands will maintain IP68 rating against the ingress of water and dust. These glands can be easily converted for use with unarmoured cable (see accessories on Page 4).



EASE OF ELECTRICAL CONNECTION

The connection of the conductors can be achieved by either making use of Pratley Kwikbloks® mounted on a N35 "Tophat" rail or Pratley End Connectors and Insulating Sleeves. When making use of the End connectors, the conductors can be left long, so that the connection can be easily done outside the box and then folded back inside.



The Aluminium Alloy Junction Box allows work to be done outside the confines of the box.

FACTORY FITTED TO CUSTOMERS SPECIFICATIONS

Junction boxes (both Ex e & Standard) can be factory fitted with a N35 mounting rail and Pratley Kwikbloks® to the customer's requirement. See chart below for number of Pratley Kwikbloks® per cable box. The built-in glands can be factory fitted with Reducing Glands and Shrouds or with Compression Conversion Kits for unarmoured cable. (See accessories overleaf). Pre-cut lengths of cable can also be factory fitted.



| NUN | NUMBER OF PRATLEY KWIKBLOKS® PER CABLE BOX | | | | | | | |
|-------------|--|-------|---------------------------------|------------|---------------------------------|------------|--------------------------------------|-------|
| Box Size | 750/8 750/8 27 0.5 - 4 | 300V | 750/8 750/8 36 0.5 - 0 | 300V SA | 750/8 750/8 67 0.5 - 1 | 300V 'A | 1 K 750/8 87 0.5 - 1 | 300V |
| | Max. | Prac. | Max. | Prac. | Max. | Prac. | Max. | Prac. |
| 0 | 8 | 8 | 6 | 5 | N/A | N/A | N/A | N/A |
| 1 | 11 | 10 | 9 | 8 | 6 | 6 | N/A | N/A |
| 2 | 17 | 16 | 14 | 14 | 10 | 8 | 8 | 8 |

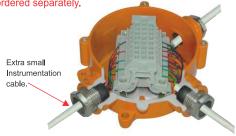
Max.: Number of Kwikbloks[®] that can be fitted.

Prac.: Practical number of Kwikbloks[®] to be fitted (Recommended).

ALUMINIUM ALLOY No.0 INSTRUMENTATION CABLE BOX

For use when terminating extra small (Xs) diameter unarmoured instrumentation cables. Supplied complete with built-in Xs Conversion Kits for 3 mm to 6 mm diameter unarmoured cables.

NOTE: Kwikbloks® and mounting rail for Kwikbloks® must be ordered separately.



| PRATLEY INSTRUMENTATION CABLE BOX | | | | | | |
|-----------------------------------|-----------------------|----------|-----------------|--|--|--|
| Size | Configuration | Cat. No. | Usual pack Qty. | | | |
| 0 | Two way through box | 08050 | 1 | | | |
| | Three way right angle | 08051 | 1 | | | |
| | Four way right angle | 08052 | 1 | | | |

Use Catalogue Number when ordering.

ALUMINIUM ALLOY CONDUIT BOXES

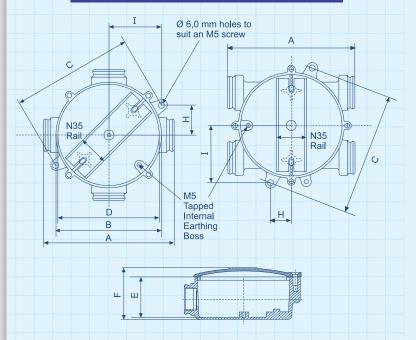
These boxes accept 20 mm Conduit directly. Shrouds are not required.



| PRATLEY ALUMINIUM ALLOY CONDUIT BOX | | | | | | |
|-------------------------------------|--------------------------------------|-------|---|--|--|--|
| Size | Configuration Cat. No. Usual pack Qt | | | | | |
| 0 | Two way through box | 07038 | 1 | | | |
| | Three way right angle | 07039 | 1 | | | |
| | Four way right angle | 07040 | 1 | | | |

Use Catalogue Number when ordering.

DIMENSIONS & SPECIFICATIONS



| DIMENSIONS | | | | | | |
|--------------------------------|------------|------------|------------|------------|--|--|
| Box Number | No. 0 | No. 1 | No. 2 | No. 1 PE | | |
| A Over 2 Entries | 117.0 mm | 131.5 mm | 168.0 mm | 129,5 mm | | |
| B Outer Diameter of Box | 87.5 mm | 105.5 mm | 133.0 mm | 107.0 mm | | |
| C Lug Centres | 98.5 mm | 124.0 mm | 147.3 mm | 124.0 mm | | |
| D Inner Diameter of Box | 83.4 mm | 101.0 mm | 128,0 mm | 102.5 mm | | |
| E Internal Depth | 41.7 mm | 45.0 mm | 54.0 mm | 45.0 mm | | |
| F Overall Height | 54.0 mm | 58.6 mm | 71.5 mm | 58.6 mm | | |
| G Entry Thread | M20 x 1.5P | M25 x 1.5P | M32 x 1.5P | M25 x 1.5P | | |
| H Lug Co-ordinates | 24.63 | 31.0 | 36.8 | 16.0 | | |
| I Lug Co-ordinates | 42.65 | 53.7 | 63.8 | 60.0 | | |

SPECIFICATION GUIDE (Standard Box)

The Junction box must be:

- 1. IP68 rated in accordance with SANS(IEC) 60529.
- Be made from aluminium alloy, epoxy coated with provision for the fitting of N35 rail mounted connectors.
- 3. Be supplied with built-in, inner-sealed cable glands for SWA cable, which can be converted for use with unarmoured cable as well.
- 4. Be provided with an internal earth boss and an external earth lug.
- 5. Have a lid with a replaceable lid gasket and captively held stainless steel screws.

SPECIFICATION GUIDE (Ex e/n Box)

The Junction box must be:

- 1. Be black colour and suitable for use per SANS (IEC) 60079-31 / 60079-0 / 60079-7 & 60079-15 in zone 1, 2, 20, 21 & 22 areas with red Ex Identification Bands on all entries.
- 2. Use the same clauses 2 to 5 above.
- *NOTE: Specifiers may use this wording to specify the Pratley Aluminium Alloy Junction Box.

PACKAGING DATA

All Cable Boxes are packed in a cardboard pack, which is then packed into a cardboard shipping carton.

| Box Size | Pack Dimensions | Weight (g) | Volume (m³) |
|------------------------------|-------------------|------------|-------------|
| No. 0 x 2 way | 108 x 108 x 56 mm | 336 | 0.00065 |
| No. 0 x 3 way | 108 x 108 x 56 mm | 374 | 0.00065 |
| No. 0 x 4 way | 108 x 108 x 56 mm | 406 | 0.00065 |
| No. 1 x 2 way | 128 x 137 x 59 mm | 474 | 0.00093 |
| No. 1 x 3 way | 128 x 137 x 59 mm | 518 | 0.00093 |
| No. 1 x 4 way | 128 x 137 x 59 mm | 592 | 0.00093 |
| No.1 x 3 way Y-type parallel | 128 x 145 x 59 mm | 592 | 0.00093 |
| No.1 x 4 way H-type parallel | 128 x 145 x 59 mm | 592 | 0.00093 |
| No. 2 x 2 way | 150 x 150 x 72 mm | 810 | 0.00135 |
| No. 2 x 3 way | 150 x 150 x 72 mm | 888 | 0.00135 |
| No. 2 x 4 way | 150 x 150 x 72 mm | 978 | 0.00135 |

ACCESSORIES



Refer to the following Sales Leaflets for further detailed information on: Pratley Kwikbloks - Sales Leaflet No. 06 l

Pratley End Connectors and sleeves - Sales Leaflet No. 060

COMPRESSION CONVERSION KITS FOR UNARMOURED CABLE



By simply replacing the Cone Bush and inner Seal Bush with a Compression Conversion Kit, the built-in gland is converted to accommodate unarmoured cables. The Xs (extra small) Compression Conversion Kits are available for unarmoured cables as small as 3 mm in diameter (see below).



| PRATLEY COMPRESSION CONVERSION KITS | | | | | | |
|-------------------------------------|----------|---------|---------|--------------|--|--|
| Size | Cat. No. | Cable | Usual | | | |
| Size Ca | Cat. No. | Min. | Max. | pack Qty. | | |
| 08 | 67075 | 6.0 mm | 9.4 mm | 10 | | |
| 0L | 67082 | 9.5 mm | 12.6 mm | 10 | | |
| 18 | 67076 | 12.7 mm | 14.3 mm | 10 | | |
| 1L | 67083 | 14.4 mm | 15.7 mm | 10 | | |
| 2S | 67077 | 15.8 mm | 17.3 mm | 10 | | |
| 2L | 67084 | 17.4 mm | 20.4 mm | 10 | | |

COMPRESSION CONVERSION KITS FOR EXTRA SMALL CABLE



Sealing

Gasket

Reducing

Gland

Body

The No. 0xs kit reduces the capacity of the No. 0 box to accommodate small diameter unarmoured instrumentation cable.

| Α |
|---|
| U |
| |

Nut

PRATLEY No. 0xs COMPRESSION CONVERSION KIT FOR No. 0 BOX Size Cat. No. Cable Dia. Usual pack Qty. 67074 0XS 3-6 mm 10

REDUCING GLANDS AND SHROUDS

By simply replacing the gland with a Reducing Gland, smaller diameter SWA cables can be accommodated. For example a size '2 to 0' will reduce a No. 2 box entry to that of a No. 0 box entry.

Note: Smaller diameter unarmoured cables can be accommodated by using a Reducing Gland and a Compression Conversion Kit.



Bush

Inner Cone

Sealing

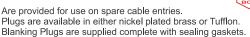
Bush



| PRATLEY REDUCING GLANDS | | | | | | |
|-------------------------|---------------------|---------------|------------------------|--|--|--|
| Box Size | Catalogue Number | Gland Size | Usual pack Quantity | | | |
| 1 | 11062 | 1 to 0 | 10 | | | |
| 2 | 11063 | 2 to 0 | 10 | | | |
| 2 | 11064 | 2 to 1 | 10 | | | |

| PR | PRATLEY REDUCING SHROUDS | | | | | |
|------|--------------------------|-----------------|--|--|--|--|
| Size | Cat. No. | Usual pack Qty. | | | | |
| 1R | 35111 | 10 | | | | |
| 2R | 35211 | 10 | | | | |

BLANKING PLUGS









| PRATLEY BLANKING PLUGS | | | |
|------------------------|----------------------------|----------|---------------|
| Size | Nickel Plated Brass | Tufflon | Usual pack |
| Size | Cat. No. | Cat. No. | Qty. |
| No. 0 | 61080 | 57800 | 10 |
| No. 1 61081 | | 57801 | 10 |
| No. 2 | 61082 | 57802 | 10 |

CONDUIT REDUCERS (Not for Ex e Box)

These reduce the size of the box entry to receive conduit. They are supplied complete with sealing gaskets and are fitted to the box entry after the original built-in gland parts have been removed.



| PRATLEY CONDUIT REDUCERS | | | | |
|--------------------------|----|---------|----------|-----------------|
| Box No. | То | Conduit | Cat. No. | Usual pack Qty. |
| 1 | - | 20 mm | 48051 | 10 |
| 2 | - | 20 mm | 48053 | 10 |
| 2 | - | 25 mm | 48054 | 10 |

WATERPROOFING SHROUDS

Boxes can be purchased with waterproofing shrouds, which cover the complete gland and fit into the shroud groove of the built-in gland entry. Note: Shrouds must be ordered separately. (see also Reducing Glands and Shrouds above).



|] | PRATLEY WATERPROOFING SHROUDS | | | | |
|---|-------------------------------|-------------------------|-----------------|--|--|
| _ | Size | Cat. No. (Short Shroud) | Usual pack Qty. | | |
| | 0 | 03010 | 20 | | |
| • | 1 | 03011 | 20 | | |
| | 2 | 03012 | 20 | | |

SILICONE SHROUDS (Tunnel Box)

| (Tunnel Box) | | PRATLEY SILICONE : | SHROUDS |
|---|-------------------|-------------------------|-----------------|
| For use primarily with | Size | Cat. No. (Short Shroud) | Usual pack Qty. |
| the Pratley Tunnel | 0 | 03020 | 20 |
| Box in extremely high | 1 | 03021 | 20 |
| temperatures and are | 2 | 03022 | 20 |
| fire resistant. They are halogen free & low fume & smoke. They have the san | imensions as stan | dard shrouds. | |
| | | | |

SEE-THROUGH POLYCARBONATE COVERS

The No. 1 and No. 2 Cable Boxes can be fitted with see-through Polycarbonate Covers for ease of inspection and fault-finding. The covers have easily replaceable gaskets (see below).



| PRATLEY POLYCARBONATE COVERS | | | |
|-------------------------------|-------|---|--|
| Size Cat. No. Usual pack Qty. | | | |
| 1 | 57111 | 1 | |
| 2 57112 1 | | | |

REPLACEMENT COVER GASKETS

The gaskets ensure a waterproof (IP68) seal and are very fast to fit. Gaskets should be replaced whenever inspection reveals deterioration.



| ı | STANDARD LID GASKETS | | |
|---|----------------------|----------|-----------|
| I | Size | Cat. No. | Pack Qty. |
| I | 0 | 08151 | 1 |
| I | 1 | 08152 | 1 |
| I | 2 | 08153 | 1 |

| POLYCARBONATE LID GASKETS | | | |
|---------------------------|----------|-----------|--|
| Size | Cat. No. | Pack Qty. | |
| 1 | 57098 | 1 | |
| 2 | 57099 | 1 | |

MOUNTING LIDS (Not for Ex e Box)

A mounting lid with an 80 mm sq. cutout can be fitted to the No. 2 Aluminium Allov Cable Box. This enables the mounting of a flat plate, which can be drilled to permit easy mounting of meters, controls, gauges, lights, switches and the like.



| AA BOX MOUNTING LID | | |
|---------------------|-------|--|
| Size | No. 2 | |
| Cat. No. | 08203 | |
| Usual pack Qty. | 1 | |

METRIC 5 mm BRASS EARTHING SCREWS

The Earthing Screw, with washers, may be purchased separately and fitted to the earthing boss inside the cable box for an internal earth connection



| | BRASS EARTHING SCREW | | |
|---|----------------------|---------|--|
| | Size | *5 mm Ø | |
| | Cat. No. | 08150 | |
| 1 | Usual pack Qty. | 1 | |
| | | | |

ALUMINIUM ALLOY BOX GLAND PARTS KIT (For SWA cable)

Nickel plated Brass built-in Glands are supplied with the box These Glands' Parts can however also be supplied separately if required.



Sealing Bush





| PRATLEY AA BOX GLAND PARTS KIT | | | |
|--------------------------------|-------|-----------------|--|
| Size Cat. No. Usual pack Qty | | Usual pack Qty. | |
| No. 0 | 08102 | 1 | |
| No. 1 | 08103 | 1 | |
| No. 2 | 08104 | 1 | |

PRATLEY END CONNECTORS AND INSULATING SLEEVES (Not for Ex e applications)

Pratley Non-sparking and Standard Connectors may be used with Pratley Aluminium Alloy Junction Boxes in non Ex applications.



| ST | STANDARD RANGE | | | |
|---------------|----------------|-----------|--|--|
| Size Cat. No. | | Pack Qty. | | |
| 2 | 18110 | 100 | | |
| 3 | 18111 | 50 | | |
| 4 | 18112 | 20 | | |
| 5 | 18113 | 20 | | |
| 6 | 18114 | 20 | | |

| NON-SPARKING RANGE | | | |
|-----------------------|-------|-----|--|
| Size Cat. No. Pack Qt | | | |
| Dinky | 63200 | 100 | |
| Small | 63201 | 50 | |
| Medium | 63202 | 20 | |
| Large | 63203 | 20 | |
| Extra Large | 63204 | 20 | |

| INSULATING SLEEVES | | |
|--------------------|----------|-----------|
| Size | Cat. No. | Pack Qty. |
| 2/D | 04014 | 50 |
| 3/S | 04015 | 25 |
| 4/M | 04016 | 20 |
| 5/L | 04017 | 10 |
| 6/XL | 04018 | 10 |

PRATLEY SILICONE **SLEEVES** (Not for Ex e applications)

Designed for use in extremely high temperatures and are fire resistant. They are halogen free and low fume & smoke. See also - Pratley Tunnel Box.



| SII | SILICONE SLEEVES | | |
|------|------------------|-----------|--|
| Size | Cat. No. | Pack Qty. | |
| 2/D | 04030 | 50 | |
| 3/S | 04031 | 25 | |

PRATLEY Ex e KWIKBLOKS for Ex e Cable Boxes (Sales Leaflet No. 061)

