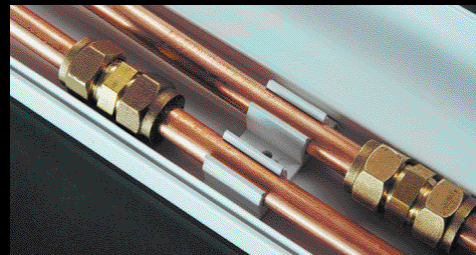


# Plumbing

Max. No. of pipes	60 x 30	50 x 25
2 x 8mm pipes with soldered fittings	Use 50 x 25	✓
2 x 10mm pipes with soldered fittings	Use 50 x 25	✓
2 x 15mm pipes with soldered fittings	✓	No
2 x 8mm pipes with staggered compression or push-fit couplings	✓	No
2 x 10mm pipes with staggered compression or push-fit couplings	✓	No
2 x 15mm pipes with staggered compression or push-fit couplings	No	No
2 x 15mm UPVC pipes on continuous straight run	✓	No
1 x 15mm pipe with compression coupling	✓	No
1 x 15mm pipe with push-fit coupling	No	No

10. Where applicable insert pipe-retaining clips into D-Line. We recommend 4 per length, including one at top and one at D-Line base. We advise clips be drilled for most secure fit, this being a fixing between D-Line and the surface.

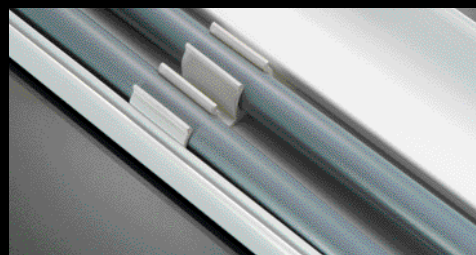
11. When making compression or push-fit pipe connections (8mm or 10mm) within a D-Line profile the joints must always be staggered.



12. When using potable soldered fittings to connect pipes a heat-mat must be fixed behind the pipe(s) at the adjoining sections. Flashes of heat should be applied only to solder as necessary. Applying continuous heat onto the mat may burn the D-Line hinge; a similar hazard to any underlying surface.

13. Pipes requiring directional changes should be installed with bespoke D-Line accessories (bends, tees etc). On 60 x 30mm and 50 x 25mm profiles ensure the accessory is secured inside the ledge on base section.

14. To link horizontally fixed pipes up to a radiator we advise you use D-Line reducing tees at the interface to the vertical piping. The pipes can then be directed to connect to the radiator.



15. For neatest finish enclose open ends with D-Line end cap.

16. To later add (or remove) pipes, or for inspections, D-Line should be opened by applying downward and outward pressure on the lid near the clip opening.