



Ideal for all decorative ponds – a range of sizes for operating everything from small water features to larger combined fountain and waterfall displays.

New features have been added to the smaller Cascade PumpsTM. All models from the 450 to 4000 are now supplied with a ball joint for easy levelling of the fountainhead. The 450 has a new, easy-to-operate flow control. All models are supplied with foam free strainers requiring less cleaning together with tool free access for cleaning and maintenance. The 450 pump also has a larger base plate for extra stability.

Use a Cascade for:

Fountains - they all come complete with a selection of distinctive fountain displays and the Cascade 700 to 4000 with a bell jet. All pumps up to the 4000 also have a telescopic fountain stem.

Waterfalls - the Cascade 700 will give a good small waterfall and the 4000 will give a torrent. Cascades from 1500 up come with a T-piece that enables them to be used for two purposes at the same time.

Water Features - All models can run water features with the attachment of appropriate pipe.

Filtration - water can be pumped to a filter and directly back to the pond, or down a waterfall. Filtration will be more effective if a Titan solids handling pump is

Key features of Cascade pumps

More Performance

Cascades with the multi blade impeller and OMC (Optimised Magnetic Coupling) motor design provide unparalleled performance with low running costs.

More reliability

All Cascades from 1500 upwards are unique in using TRF (Thermal Re-settable Fuse) technology to protect the motor from damage. If the pump becomes blocked, this solid state technology switches the motor off until power to the motor is disconnected and the blockage removed.

The Cascade 4000 uses a ceramic shaft and bearings for extra life.

These features allow us to offer a 3 year guarantee with confidence.

Cascade LV

Hozelock Cyprio has a large range of low voltage (LV) pumps. Low voltage Cascades now range from 700 to 4000 litres per hour.

These pumps offer identical performance to the mains versions, but as the power supply to the motor is only 24 volts they offer easy fit DIY installation.

The main features are;

- The mains connection to the transformer is remote from the pond.
- All IV pumps come with 3m of cable, which can be simply extended up to 50m without loss of performance. This cable need

not be buried and protected, greatly simplifying installation.

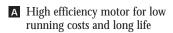
- Click connection for LV supply is simple and reliable.
- Identical features and accessories to the mains Cascades.

Cascade performance data

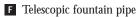
Waterfall figures are based on 2.5metres of 1" dia. hose (1500-4000 @ head 0.6m).

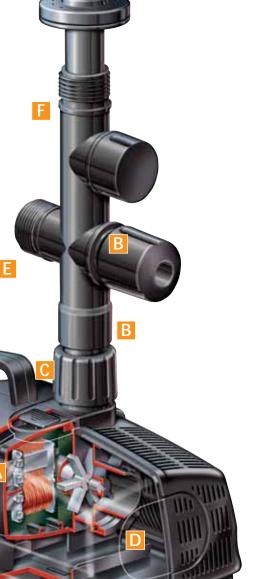
| Model | NASA Farantain Haisah | Dell let Diemeter | _+\\\\\\\\\-\\\\\\\\\\\\\\\\\ | Combined | | | | | | |
|-------|-----------------------|-------------------|----------------------------------|-----------------|-----------------|--|--|--|--|--|
| | Max Fountain Height | Bell Jet Diameter | Waterfall Width | Fountain | Waterfall | | | | | |
| 450 | 0.63 m (2' 01") | - | - | - | - | | | | | |
| 700 | 0.75 m (2' 05") | 0.35 m (1' 02") | - | - | - | | | | | |
| 1500 | 1.20 m (3' 11") | 0.40 m (1' 04") | 0.12 m (0' 05") | 0.55 m (1' 10") | 0.10 m (0' 04") | | | | | |
| 4000 | 1.60 m (5′ 03″) | 0.70 m (2' 04") | 0.30 m (1' 00") | 1.20 m (3' 11") | 0.25 m (0' 10") | | | | | |

Cascade features



- B Flow controls to adjust size of fountain and waterfall independently
- **C** Ball joint for fountain stem angle adjustment
- Anti-clog foam free inlet cage reduces maintenance
- Special outlet for waterfall or feature with quick connect hose coupling.

















| Part number | Description | Product Bar Code | Pack Qty |
|-------------|--|------------------|----------|
| 3303 | Cascade 450 - 230v | 50 10646 03129 5 | 5 |
| 3352 | Cascade 700 - 230v | 50 10646 03576 7 | 5 |
| 3354 | Cascade 1500 - 230v | 50 10646 03569 9 | 5 |
| 3344 | Cascade 4000 - 230v | 50 10646 03083 0 | 3 |
| 3052 | Cascade 700 LV (not available in the UK) | 50 10646 03568 2 | 5 |
| 3054 | Cascade 1500Lv (not available in the UK) | 50 10646 03562 0 | 5 |
| 3044 | Cascade 4000 Lv (not available in the UK) | 50 10646 03080 9 | 3 |
| 3419 | Pump Impeller - 700, 700lv (Previous 3417 - 3 blades) | 50 10646 04477 6 | 10 |
| 3409 | Pump Impeller - 1500, 1500lv (Previous 3418 - 2 blades) | 50 10646 04481 3 | 10 |
| 3411 | Pump Impeller - Cascade 4000, 4000LV | 50 10646 03217 9 | 5 |
| 3426 | Fountain Kit For Cascade 450, 700, 700lv (Previous 3428) | 50 10646 04478 3 | 5 |
| 3403 | Fountain Kit For Cascade 1500, 1500lv - 4000, 4000lv (Previous 3430) | 50 10646 04482 0 | 5 |
| 3592 | Low Voltage Cable 7.5m | 50 10646 00937 9 | 5 |

technical data pumps







Titan

| Technical Data | | | | | | | | | | | | | | | | | | | | | | | |
|-----------------------|----------------------------|---------------|-------|-------|-------|--------------|-------|------------------|---------------------------|----------------------------|-------------|--------------|-------------------------------|---------------------------|----------------------|-----------------|------------|------------|----------|--------------------------------------|---------------------------------|------------------------------|--|
| | | Flow at (LPH) | | | | | | | | | | Size of Pump | | | Accessories Included | | | | | | | | |
| Pump Range | Max Flow (litres per hour) | 1.0m | 1.2m | 1.5m | 2.0m | Max Head (m) | Watts | Cable Length (m) | Strainer Inlet Area (cm2) | Discharge Outlet Size (mm) | Length (mm) | Width (mm) | Height (mm excl. accessories) | Telescopic Extension Pipe | Dual Flow Controller | Flow Controller | 2 Tier Jet | 3 Tier Jet | Bell Jet | Stepped Hose Tail (19, 25, 32, 40mm) | 25mm Quick Connect Hose Adaptor | Inlet & Outlet Hose Adaptors | |
| Cascade | | | | | | | | | | | | | | | | | | | | | | | |
| 450 (3303) | 450 | - | - | - | - | 1.0 | 10 | 10.0 | 12.1 | 12.5 | 81 | 51 | 75 | • | | • | • | • | | | | | |
| 700 (3352) | 700 | 120 | - | - | - | 1.2 | 13 | 10.0 | 46.3 | 12.5 | 140 | 100 | 100 | • | | • | • | • | • | | | | |
| 1500 (3354) | 1500 | 900 | 700 | 400 | - | 1.8 | 33 | 10.0 | 67.2 | 25 | 192 | 121 | 117 | • | • | | • | • | • | | • | | |
| 4000 (3344) | 4000 | 2800 | 2300 | 1700 | 500 | 2.3 | 44 | 10.0 | 67.2 | 25 | 180 | 120 | 110 | • | • | | • | • | • | | • | | |
| Cascade LV | | | | | | | | | | | | | | | | | | | | | | | |
| 700 LV (3052) | 700 | 120 | - | - | - | 1.2 | 11 | 3.0 | 46.3 | 12.5 | 140 | 100 | 100 | • | | • | • | • | ٠ | | | | |
| 1500 LV (3054) | 1500 | 900 | 700 | 400 | - | 1.8 | 30 | 3.0 | 67.2 | 25 | 192 | 121 | 117 | • | • | | • | • | ٠ | | • | | |
| 4000 LV (3044) | 4000 | 2800 | 2300 | 1700 | 500 | 2.3 | 42 | 3.0 | 67.2 | 25 | 180 | 120 | 110 | • | • | | ٠ | • | ٠ | | • | | |
| Titan | | | | | | | | | | | | | | | | | | | | | | | |
| 2000 (1451) | 2000 | 1100 | 800 | 150 | - | 1.6 | 38 | 10.0 | 146.7 | 20-40 | 270 | 270 | 165 | | | | | | | • | | | |
| 3000 (1452) | 3000 | 2200 | 2000 | 1600 | 800 | 2.3 | 40 | 10.0 | 146.7 | 20-40 | 270 | 270 | 165 | | | | | | | • | | | |
| 5500 (1454) | 5500 | 4500 | 4200 | 3800 | 3200 | 3.8 | 185 | 10.0 | 146.7 | 20-40 | 270 | 270 | 165 | | | | | | | • | | | |
| 8000 (1456) | 8000 | 6800 | 6600 | 6000 | 5050 | 4.0 | 185 | 10.0 | 146.7 | 20-40 | 270 | 270 | 165 | | | | | | | • | | | |
| 12000 (1457) | 12000 | 9000 | 8400 | 7500 | 6000 | 4.0 | 230 | 10.0 | 203.2 | 20-40 | 340 | 325 | 200 | | | | | | | • | | | |
| 15000 (1458) | 15000 | 11000 | 10700 | 9600 | 7800 | 4.2 | 250 | 10.0 | 203.2 | 20-40 | 340 | 325 | 200 | | | | | | | • | | | |
| Prima XL | | | | | | | | | | | | | | | | | | | | | | | |
| 3200 XL (1411) | 4000 | 3200 | 3000 | 2700 | 2400 | 4.0 | 160 | 10.0 | - | 20-40 | 125 | 120 | 270 | | | | | | | • | | | |
| 5000 xL (1412) | 6000 | 5000 | 4740 | 4320 | 3900 | 5.0 | 200 | 10.0 | - | 20-40 | 125 | 120 | 270 | | | | | | | • | | | |
| 6000 XL (1413) | 8000 | 6250 | 6000 | 5700 | 5100 | 6.0 | 260 | 10.0 | - | 20-40 | 125 | 120 | 270 | | | | | | | ٠ | | | |
| 9000 XL (1422) | 9600 | 9000 | 8800 | 8700 | 8400 | 7.5 | 290 | 10.0 | - | 20-40 | 140 | 140 | 240 | | | | | | | • | | | |
| 15000 xL (1425) | 15600 | 15000 | 14950 | 14700 | 14400 | 9.6 | 690 | 10.0 | - | 20-40 | 140 | 140 | 285 | | | | | | | ٠ | | | |
| | | | | | | | | | | | | | | | | | | | | | | | |