SOUDAL

Technical Data Sheet

ALU-ZINC SPRAY

Technical Data:

Base	Mixture of alu-zinc compound with epoxy-ester
Consistence	Liquid
Curing system	Physical drying
Cured/ sprayable	After 24 hours
Yield	Approx. 1.5 m²
Dust dry*	After 10 to 15 min
Tack free*	After 20 to 30 min
Temperature resistance	Until + 250℃
VOC content	76%
Solid content	24%

* The drying time depends on the room temperature, the thickness of the layer and air humidity.

Product:
High-grade Alu-Zinc spray with sprayable alu-zinc compound.

Applications:
Alu-Zincspray has a galvanized action. Protects zinc and unprocessed iron and steel against corrosion. Due to its cathode action, the spray is very economic and effective. To be used for coachwork, gutter braces and weld joints, also suitable for spot welding.

Characteristics:
- Provides a shiny finishing coat
- Good resistance against mechanical shocks, rubbing and erosion.
- Very economic, effective and reliable
- Also suitable for spot welding
- Good electrical conductor
- To be used on rust

Packaging:
Colour: alu silver
Packaging: aerosol can of 400 ml / 6 units per box

Shelf Life:
3 years in unopened packaging in a cool and dry storage place at temperatures between +5℃ and +25℃

Surfaces:
Type: metal, damaged surfaces
State of surface: clean, dry, free of dust and grease
Preliminary treatment: remove rust
We recommend a preliminary adhesion test on every surface.

Instructions:
Apply on dry and grease-free surface, remove old loose paint and rust first. After shaking the mixing ball loose, shake hard for 30 sec and spray on approx. 20 cm distance from the surface. Apply the alu-zinc spray always in 2 layers with an interval of min. 2 hours (repaintable after 24 hours with finishing coat). Shake the canister thoroughly before applying each layer.

Safety Recommendations:
Apply the usual industrial hygiene. Use only in well-ventilated areas.

Soudal NV Everdongenlaan 18-20 2300 Turnhout, Belgium
Tel.: +32 (0)14-42.42.31 Fax: +32 (0)14-42.65.14 www.soudal.com