





PRODUCT SPECIFICATION



1: CONSTRUCTION SPECIFICATION

General Construction & Build Requirements

Ref:	Photograph	Description / Specification	Category
1	Refer section 1 for product identification photographs.	<p>All Tapes to conform to correct material colour requirements:</p> <p>Red: RAL / Pantone Ref: TBA</p> <p>Brown: RAL / Pantone Ref: TBA</p> <p>Black: RAL / Pantone Ref: TBA</p> <p>Blue: RAL / Pantone Ref: TBA</p> <p>Yellow: RAL / Pantone Ref: TBA</p> <p>Green: RAL / Pantone Ref: TBA</p> <p>Green/Yellow: RAL / Pantone Ref: TBA</p> <p>White: RAL / Pantone Ref: TBA</p> <p>Grey: RAL / Pantone Ref: TBA</p> <p>Or comparison with GET approved production reference samples</p> <p>Confirm by visual inspection</p>	Major
2	-	<p>All Tapes to comply with BSEN 60454-3-1 dimensional requirements for length:</p> <p>10M (Nominal)</p> <p>20M (Nominal)</p> <p>33M (Nominal)</p> <p>Confirm by measurement</p>	Major
3		<p>All Tapes to comply with BSEN 60454-3-1 dimensional requirements for width:</p> <p>19mm +/- 1mm</p> <p>Confirm by measurement</p>	Major
4		<p>All Tapes to comply with BSEN 60454-3-1 dimensional requirements for thickness:</p> <p>0.13mm +/- 0.025 or ± 15% whichever is the greater</p> <p>Confirm by measurement</p>	Major



PRODUCT SPECIFICATION

5		<p>All Tape reel internal cores to be of cardboard construction and free from cutting damage.</p> <p>All internal cores to have a nominal internal diameter of: 32mm</p> <p>Confirm by measurement</p>	Major
6		<p>All tape material to be flame retardant and self-extinguishing</p> <p>Confirm by manual test</p>	Critical
7	-	<p>All Tape reels to be reasonably free from telescoping, gapping and other forms of distortion</p> <p>Confirm by visual inspection</p>	Major
8	-	<p>All Tape reels shall be wound so that each succeeding turn reasonably coincides with the one below and with the core on which it is wound.</p> <p>Confirm by visual inspection</p>	Major
9	-	<p>All Tapes, when unrolled, shall show negligible transference of the adhesive to the backing of the underlying turn</p> <p>Confirm by manual inspection</p>	Major
10	-	<p>All Tape reels shall show negligible "squeezing out" of the adhesive from between the layers of tape so that the sides of the roll are very tacky.</p> <p>Confirm by manual inspection</p>	Major

5: INSTRUCTIONS & PRODUCT LABELS

IMPORTANT NOTE

This Product Specification provides specific batch code marking for the product only.

Additional batch code marking requirements for the packaging are given in the corresponding Packaging Specification.

Where no specific information is provided, the requirements of the current NOC Delivery Specification apply."



PRODUCT SPECIFICATION

Date / Manufacturing Code Label:

Refer to latest issue of GET “Suppliers Delivery Specification”.

Production date code information label also to be attached to all levels of packaging.

6: PRODUCTION TESTING

Recommended routine production and sample inspections are carried out to ensure all required product quality and production standards are maintained.

7: PACKAGING ARTWORK

All artwork to be in accordance with packaging specification details supplied by GET. See Section 2 Product Details

8: PACKAGING SPECIFICATION

Product to be packaged in accordance with latest edition of GET Packaging Specification

Every polythene bag with dimensions greater than 150mm square must be printed or have a permanent self adhesive label of appropriate size applied with a warning to keep away from children and/or perforated to prevent danger of asphyxiation.

Suggested wording:

WARNING In the interests of safety this bag should be kept away from children.

(Alternative wording may be used for bag warning provided hazards to young children is clearly stated).

Bulk Packaging:

Refer to latest issue of GET “Suppliers Delivery Specification”.

Note: Production date code information to be replicated on the outside of each level of packaging.